

BLUE

Dart Aerospace Ltd.

23

Date: Wednesday, 5/16/2007 8:13:15 AM
User: Kim Johnston

Process Sheet

SPLIT-1

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 32373
Estimate Number : 11057
P.O. Number : N/A
This Issue : 5/16/2007 S.O. No. : N/A
Prsht Rev. : NC
First Issue : N/A Type : PURCHASED PARTS
Previous Run : 29108
Written By : John.05.16
Checked & Approved By : John.05.16
Comment : Est. C 02.11.26 Added P/O KJ

Drawing Name : 02.250 SUPPORT
Part Number : D28911
Drawing Number : D2891 REV A1
Project Number : N/A
Drawing Revision : A1
Material : N/A
Due Date : 6/5/2007

Qty: 2 Lm: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: 3795

020705117

Description: D6104-003

Material: 17-4 PH SS (AMS 5643 OR AISI 630) as per Dwg D6104

Material release note required.

Blank size makes (2) D2891-1

2.0 D6104003 17-4 SS Roundbar 3.25"OD



Comment: Qty.: 1.0000 Each(s)/Unit Total : 16.0000 Each(s)
Support 2.25 dia

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect for Transit Damage

Ensure Material Release Note is attached

06/06/05 (16)

4.0 MORI SEIKI MORI SEIKI CNC LATHE LARGE



Comment: MORI SEIKI LATHE

Turn blank for Haas as per Folio FA046

SL / 2.807/07/07

5.0 QC1 INSPECT ALL DIM TO DIM SHEET



Comment: INSPECT ALL DIM TO DIM SHEET

SL / 2.807/07/07

Date:
User:

Wednesday, 5/16/2007 8:13:15 AM
Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 02.250 SUPPORT

Job Number: 32373

Part Number: D28911

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

HAAS1

HAAS CNC VERTICAL MACHINING #1



Comment: HAAS

Machine as per Folio FA046

Tumble & Deburr

J.L. 05/02/04

7.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

J.L. 05/02/04

8.0

QC8

SECOND CHECK



Comment: SECOND CHECK

mk 05/02/04 (x2)

9.0

SPRAY PAINTING

SPRAY PAINTING



Comment: SPRAY PAINTING

R/O 4102 CY07/07/05 (2)

-PRIME

- PAINT DELFLEET BLUE

-CLEAR DELFLEET

10.0

QC14

INSPECT SPRAY PAINT



Comment: INSPECT SPRAY PAINT

J.L. 07/07/05 (2)

11.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: IAN

P 7/7/11 (2)

12.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

R 07/07/12

Job Completion



u 07/07/12

DART AEROSPACE LTD		Work Order:	32313
Description: Ø2.250 Support		Part Number:	D2891-1
Inspection Dwg: D2891 Rev. A1		Page 1 of 1	

Inspect dimensions highlighted on inspection sheet drawing D2891 Rev.A1/DSK076 Rev.A and record below:

				Recorded Actual Dimensions				By	Date
Dim	Min	Max	Go/No Go Gauge	1	2	3	4		
Lathe Section									
A	2.274	2.279		2.275	2.276	2.278	2.277		
B	3.702	3.722		3.680	3.712	3.712	3.710		
C	2.564	2.584		2.574	2.574	2.574	2.574		
D	0.718	0.738		.733	.730	.730	.730		
E	0.090	0.110		.087	.090	.090	.090		
F	2.464	2.484		2.474	2.474	2.474	2.474		
G	2.029	2.049		2.032	2.032	2.032	2.032		
H	2.964	2.984		2.974	2.974	2.974	2.974		
I	0.913	0.933		.918	.919	.919	.919		
J	0.022	0.042		.032	.032	.032	.032		
K	0.090	0.110		.099	.099	.099	.098		
L									
HAAS Section									
AA	0.188	0.193	DT8706	.189	.189	.189	.189		
AB	0.240	0.260		.250	.248	.248	.242		
AC	0.115	0.150		.124	.125	.125	.125		
AD	0.040	0.060		.053	.048	.052	.052		
AE	0.010	0.020		.015	.015	.015	.015		
AF	0.240	0.260		.250	.250	.250	.250		
AG	0.290	0.310		.300	.300	.300	.305		
AH	0.115	0.150		.130	.132	.131	.125		
AI	0.454	0.474		.460	.462	.461	.462		
AJ	2.779	2.789		2.784	2.784	2.784	2.784		
AK	0.240	0.260		.250	.250	.250	.250		
AL	1.002	1.042		1.040	1.039	1.042	1.042		
AM	0.053	0.073		.063	.063	.063	.063		
AN	0.257	0.262	DT8683	.259	.259	.259	.257		
AO	1.663	1.683		1.665	1.673	1.672	1.672		
AP	0.053	0.073		.063	.063	.063	.063		
AQ	0.022	0.042		.032	.032	.032	.032		
AR									
AS									
Accept/Reject									

Measured by: <u>8.51</u>	Audited by: <u>JNF</u>
Date: <u>07/06/07</u>	Date: <u>07/07/04</u>

Rev	Date	Change	Revised by	Approved
A	02.12.12	New Issue	KJ/RF	#

DART AEROSPACE LTD		Work Order: 32373
Description: Ø2.250 Support		Part Number: D2891-1
Inspection Dwg: D2891 Rev. A1		Page 1 of 1

Inspect dimensions highlighted on inspection sheet drawing D2891 Rev.A1/DSK076 Rev.A and record below:

				Recorded Actual Dimensions					
Dim	Min	Max	Go/No Go Gauge	5	6	7	8	By	Date
Lathe Section									
A	2.274	2.279		2.278	2.278	2.277	2.278		
B	3.702	3.722		3.710	3.710	3.710	3.713		
C	2.564	2.584		2.574	2.574	2.574	2.574		
D	0.718	0.738		.730	.730	.732	.732		
E	0.090	0.110		.090	.100	.103	.102		
F	2.464	2.484		2.474	2.474	2.474	2.474		
G	2.029	2.049		2.030	2.040	2.040	2.040		
H	2.964	2.984		2.974	2.974	2.974	2.974		
I	0.913	0.933		.927	.922	.920	.930		
J	0.022	0.042		.032	.032	.030	.032		
K	0.090	0.110		.100	.100	.099	.100		
L									
HAAS Section									
AA	0.188	0.193	DT8706	.189	.189	.189	.189		
AB	0.240	0.260		.255	.252	.253	.249		
AC	0.115	0.150		.125	.125	.125	.125		
AD	0.040	0.060		.057	.052	.055	.058		
AE	0.010	0.020		.015	.015	.015	.015		
AF	0.240	0.260		.250	.250	.250	.250		
AG	0.290	0.310		.305	.300	.300	.300		
AH	0.115	0.150		.125	.129	.130	.130		
AI	0.454	0.474		.455	.460	.457	.463		
AJ	2.779	2.789		2.784	2.784	2.784	2.784		
AK	0.240	0.260		.250	.250	.250	.250		
AL	1.002	1.042		1.042	1.042	1.037	1.042		
AM	0.053	0.073		.063	.063	.063	.063		
AN	0.257	0.262	DT8683	.257	.259	.257	.259		
AO	1.663	1.683		1.672	1.671	1.671	1.673		
AP	0.053	0.073		.063	.063	.063	.063		
AQ	0.022	0.042		.032	.032	.032	.032		
AR									
AS									
Accept/Reject									

Measured by: <i>SB</i>	<i>JF</i>
Date: <i>07/06/07</i>	

Audited by: <i>mx</i>
Date: <i>07/07/04</i>

Rev	Date	Change	Revised by	Approved
A	02.12.12	New Issue	KJ/RF	<i>JF</i>

DART AEROSPACE LTD		Work Order:	32373
Description: Ø2.250 Support		Part Number:	D2891-1
Inspection Dwg: D2891 Rev. A1		Page 1 of 1	

Inspect dimensions highlighted on inspection sheet drawing D2891 Rev.A1/DSK076 Rev.A and record below:

Dim	Min	Max	Go/No Go Gauge	Recorded Actual Dimensions				By	Date
				9	10	13	12A		
Lathe Section									
A	2.274	2.279		2.275	2.278	2.278	2.278		
B	3.702	3.722		3.713	3.715	3.713	3.714		
C	2.564	2.584		2.574	2.574	2.574	2.574		
D	0.718	0.738		.728	.728	.728	.730		
E	0.090	0.110		.101	.101	.101	.101		
F	2.464	2.484		2.474	2.474	2.474	2.474		
G	2.029	2.049		2.040	2.040	2.040	2.040		
H	2.964	2.984		2.974	2.974	2.974	2.974		
I	0.913	0.933		.929	.929	.929	.929		
J	0.022	0.042		.032	.032	.032	.032		
K	0.090	0.110		.100	.100	.100	.101		
L									
HAAS Section									
AA	0.188	0.193	DT8706	.189	.189	.189	.189		
AB	0.240	0.260		.250	.248	.249	.251		
AC	0.115	0.150		.125	.125	.125	.123		
AD	0.040	0.060		.057	.058	.056	.057		
AE	0.010	0.020		.015	.015	.015	.015		
AF	0.240	0.260		.250	.250	.250	.250		
AG	0.290	0.310		.305	.305	.305	.305		
AH	0.115	0.150		.131	.132	.131	.129		
AI	0.454	0.474		.460	.457	.460	.460		
AJ	2.779	2.789		2.784	2.784	2.784	2.784		
AK	0.240	0.260		.250	.250	.250	.250		
AL	1.002	1.042		1.042	1.041	1.036	1.042		
AM	0.053	0.073		.063	.063	.063	.063		
AN	0.257	0.262	DT8683	.259	.259	.259	.259		
AO	1.663	1.683		1.674	1.674	1.674	1.674		
AP	0.053	0.073		.063	.063	.063	.063		
AQ	0.022	0.042		.032	.032	.032	.032		
AR									
AS									
Accept/Reject									

Measured by:	85	Audited by:	ml
Date:	07/06/07 / 07/06/09	Date:	07/07/09

Rev	Date	Change	Revised by	Approved
A	02.12.12	New Issue	KJ/RF	JF

DART AEROSPACE LTD		Work Order:	32373
Description: Ø2.250 Support		Part Number:	D2891-1
Inspection Dwg: D2891 Rev. A1		Page 1 of 1	

Inspect dimensions highlighted on inspection sheet drawing D2891 Rev.A1/DSK076 Rev.A and record below:

				Recorded Actual Dimensions					
Dim	Min	Max	Go/No Go Gauge	13	14	15	16	By	Date
Lathe Section									
A	2.274	2.279		2.277	2.277	2.277	2.277		
B	3.702	3.722		3.706	3.710	3.710	3.710		
C	2.564	2.584		2.574	2.574	2.574	2.574		
D	0.718	0.738		.730	.730	.730	.730		
E	0.090	0.110		.101	.101	.101	.101		
F	2.464	2.484		2.474	2.474	2.474	2.474		
G	2.029	2.049		2.040	2.040	2.040	2.040		
H	2.964	2.984		2.974	2.974	2.974	2.974		
I	0.913	0.933		.925	.921	.920	.910		
J	0.022	0.042		.032	.032	.032	.032		
K	0.090	0.110		.101	.099	.094	.087		
L									
HAAS Section									
AA	0.188	0.193	DT8706	.189	.189	.189	.189		
AB	0.240	0.260		.248	.251	.248	.252		
AC	0.115	0.150		.124	.125	.125	.125		
AD	0.040	0.060		.060	.060	.055	.052		
AE	0.010	0.020		.015	.015	.015	.015		
AF	0.240	0.260		.250	.250	.250	.250		
AG	0.290	0.310		.305	.300	.300	.300		
AH	0.115	0.150		.130	.131	.131	.131		
AI	0.454	0.474		.454	.454	.464	.464		
AJ	2.779	2.789		2.784	2.784	2.784	2.784		
AK	0.240	0.260		.250	.250	.250	.250		
AL	1.002	1.042		1.042	1.039	1.041	1.042		
AM	0.053	0.073		.063	.063	.063	.063		
AN	0.257	0.262	DT8683	.259	.259	.259	.259		
AO	1.663	1.683		1.670	1.672	1.671	1.671		
AP	0.053	0.073		.063	.063	.063	.063		
AQ	0.022	0.042		.032	.032	.032	.032		
AR									
AS									
Accept/Reject									

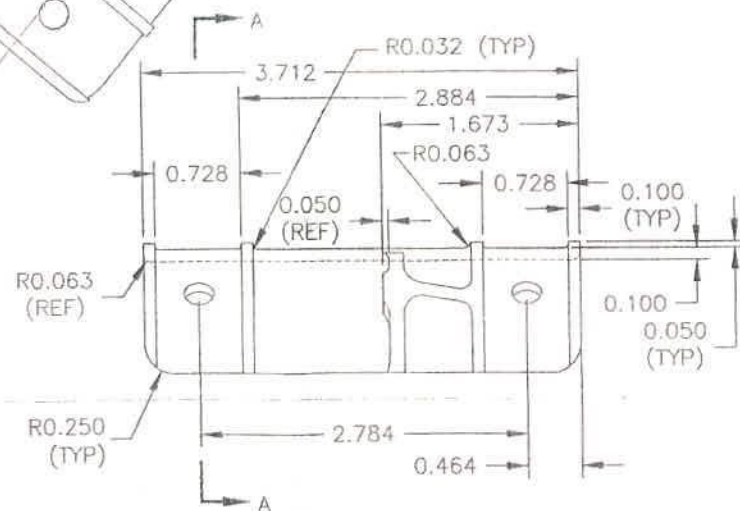
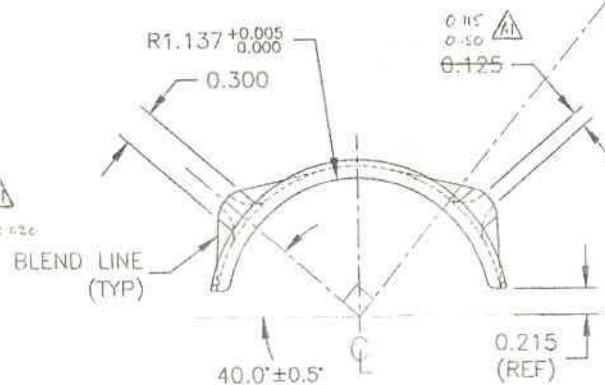
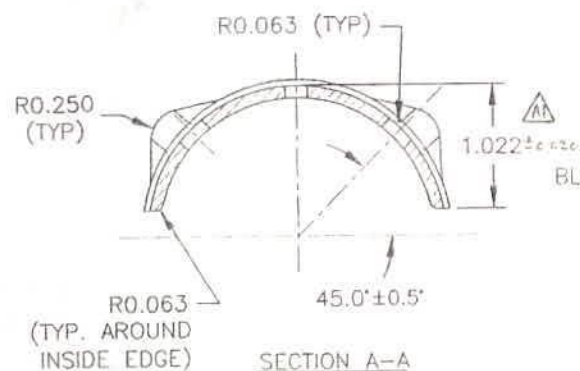
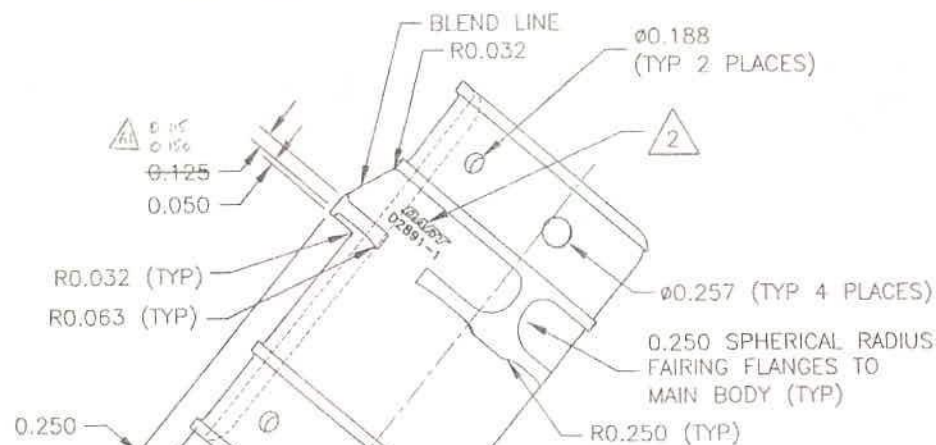
Measured by:	<i>J.S.</i>
Date:	<i>07/06/07 / 07/07/04</i>

Audited by:	<i>gml</i>
Date:	<i>07/07/04</i>

Rev	Date	Change	Revised by	Approved
A	02.12.12	New Issue	KJ/RF <i>TF</i>	<i>#</i>

D2891-1

- 1) MATERIAL: 17-4 PH STAINLESS STEEL
HEAT TREAT TO H900 CONDITION
(900°F FOR 1 HR, AIR COOL)
MIN UTS = 170 KSI (38 HRC)
- 2) IDENTIFY WITH DART LOGO (PER DART SUPPLIED GRAPHIC) AND PART NUMBER IN THIS AREA WITH 0.125 HIGH LETTERING 0.010-0.020 DEEP.
- 3) BREAK ALL UNMARKED SHARP EDGES 0.010 TO 0.020
- 4) PART IS SYMMETRIC ABOUT CENTERLINE
- 5) TOLERANCES ARE PER DART QSI 018 (REF. X.XXX = ± 0.010) UNLESS OTHERWISE NOTED
- 6) ALL DIMENSIONS ARE IN INCHES
- 7) FINISH: POWDER COAT WHITE (REF. 4.3.5.2) PER DART QSI 005 4.3



NO. 32373
WORK ORDER
SUBJECT: PART 1
UNCONTROLLED
REVISIONS
DATE: 00.11.17
BY: [Signature]

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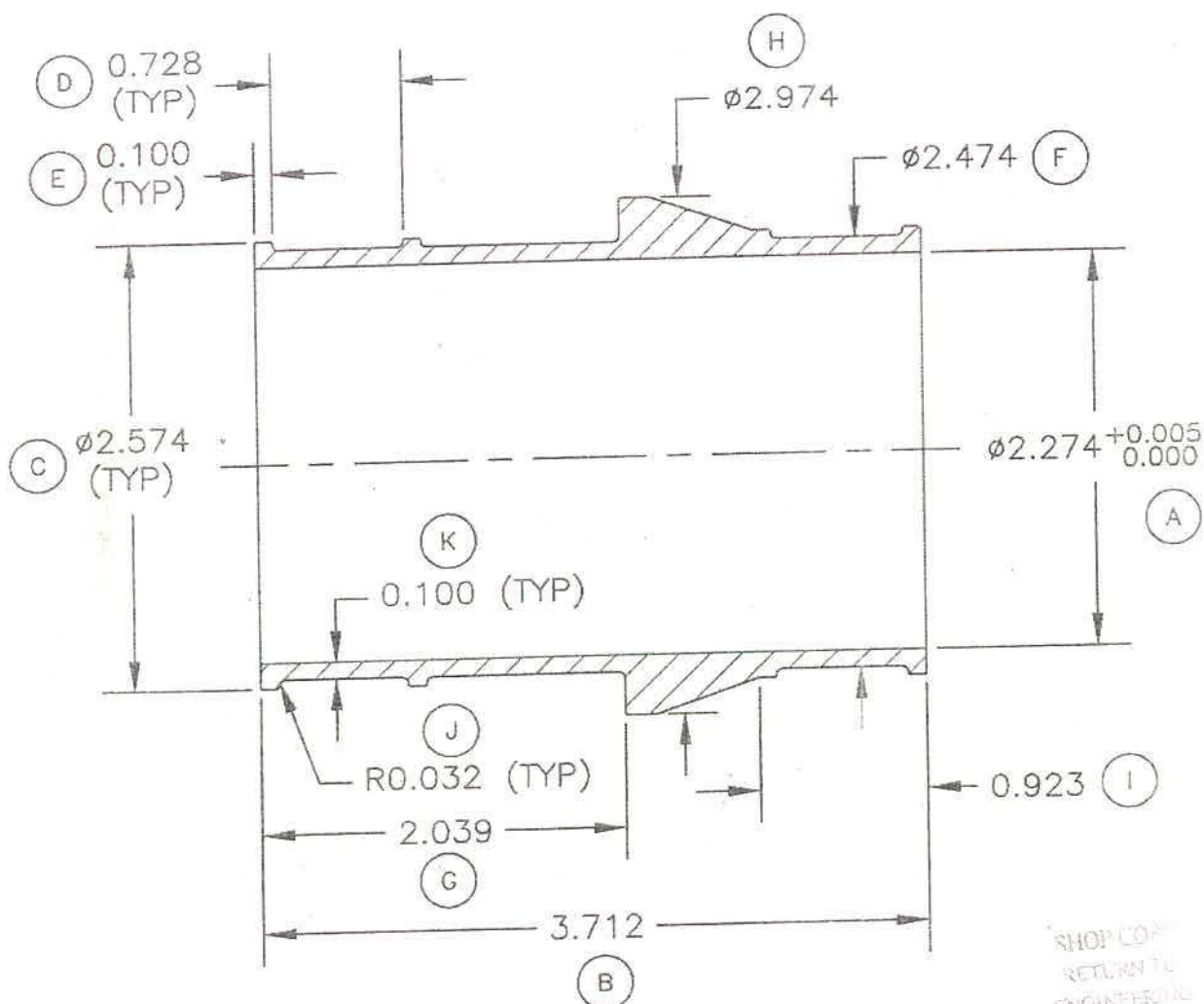
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AI	02-01-13	UPDATE 0.03 AS MANUFACTURED
A	00.11.17	NEW ISSUE
DESIGN	CP	DART DART AEROSPACE LTD. HARRISBURG, ONTARIO, CANADA
DRAWN BY	CP	
CHECKED	CP	
APPROVED	CP	
DRAWING NO.	D2891	REV. A
DATE	00.11.17	SHEET 1 OF 1
TITLE	$\phi 2.250$ SUPPORT	SCALE



DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. DSK 076	REV. A SHEET 1 OF 1
DATE 03.05.20		TITLE TURNING DETAIL FOR D2891-1	SCALE 1:1
A	03.05.20	NEW ISSUE	

RELEASED
03.07.01 [Signature]



D2891-1 TURNING DETAIL

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 32313

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EQUIPMENT CLIENT-CUSTOMER REGISTRATION NO.		NO. COM. CLIENT-CUSTOMER ORG. NO.		COMPTES-RENDUS VOLS-SECTEURS		EXPÉDIE PAR SHIP VIA	
		3795		91037 200 40 CABANO (PPD)			
TEUR-PURCHASING AGENT NDA LACELLE		TELEPHONE 613 632-3336	H/C 9	TAXE 0	NO. COM. ORG. 1	REGION LIVRAISON-DEL. ZONE C/C	F.A.B.-F.O.B. PRÉPAID
A-SHIP TO:		VENDU A-SOLD TO:		INFORMATION CREDIT-CREDIT INFORMATION		BILL NO. FEVILLÉ/EMBALLAGE-B/L NUMBER	

DUCTIONS/LIVRAISON-DELIVERY Q-E55353		INSTRUCTIONS LIVRAISON (CONT.)-DELIVERY (CONT'D.)		Opéré par / Operated by: TRANSPORT TFI 5 SEC • NIR : R564638-6		ROUTE 01-NL-05/25 31-NL-05/25	
		DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY ON K6A 1K7		 19048584-1 kingsway			

OPTION - ITEM 1 2500 RD 17CR-4NI RT SOL. TREATED COND A 3.80" GOLD		INSTRUCTIONS TOL + 1/8" - 0 PRIOR DIST/ORD: 01 931733		COULÉE INFO-HEAT INFO QTE-QTY 69723 ✓ WHITE 20 A18564 600 11 A18289 1		QTE/UNITE COM.-ORDERED 32 PCS PCS BALLOTS-BUNDLES 1 32 POIDS COM.-WT. ORDERED 286 POIDS EXP.-WT. SHIPPED 286 FORME-SHAPE I.A.C. 42470 ENT.-WHS 4	
CERTIFICAT DE CONFORMITE See Packing Slip for English Certificate of Conformance I. Castle & Co. (Canada) Inc. certifie que le matériel fourni près ce document rencontrera et est conforme aux spécifications du produit(s) décrit(s) ci-contre. A.M. Castle & Co. (Canada) Inc.				INSTRUCTIONS (CONT'D.) 32x3.875"			

OPTION - ITEM 2		INSTRUCTIONS		COULÉE INFO-HEAT INFO QTE-QTY		QTE/UNITE COM.-ORDERED BALLOTS-BUNDLES POIDS COM.-WT. ORDERED POIDS EXP.-WT. SHIPPED FORME-SHAPE I.A.C. ENT.-WHS	
TERMES ET CONDITIONS PREPAID DES AVANTAGES ASSURÉS EN RESTRICTION DE RESPONSABILITÉ AU VERSO		1 Box		INSTRUCTIONS (CONT'D.) 31-50 325002			

OPTION - ITEM 3 S / Métaux Castle		INSTRUCTIONS		COULÉE INFO-HEAT INFO QTE-QTY		QTE/UNITE COM.-ORDERED BALLOTS-BUNDLES POIDS COM.-WT. ORDERED POIDS EXP.-WT. SHIPPED FORME-SHAPE I.A.C. ENT.-WHS	
835 Salkirk Pointe-Claire, Que. H9R 3S2 306644 2		1 Box		286 #			

05-06-'87 09:37 FROM-metalex castle

514-695-3281

T-635 P004/005 F 254

SP 425 10-A



P.O. BOX 977
SYRACUSE
NEW YORK 13201

CERTIFICATE OF TEST

OLD
T O

A H CASTLE, INC

3400 N WOLF RD
FRANKLIN PARK, IL 60131

S
H
I
P
T
O

A H CASTLE, INC

3400 N WOLF RD
FRANKLIN PARK, IL 60131

CONTRACT NO.

PS-17722

DATE

05/11/87

CUSTOMER ORDER # & DATE

01-23367

CUSTOMER REQ. #

DISTRICT

E PARSONS

SHIPPED
FROM

Syracuse, NY

DESCRIPTION OF MATERIAL

ESU 17-4PM RT A IAC 42470
AMC 3174-10 REV 7 ASME-SAS44-04ED 7430 ASIN-4564-04 7430
AMS-56450 (EX SURFACE) AISI 630 UNS-B17400

CHEMICAL ANALYSIS

HEAT NO.

A18544

C
.034Mn
.68P
.030S
.018SI
.45NI
1.04CR
15.20MO
.11CU
3.13CB
.26Fe
bal.

CASTLE METALS FP
DATE REC'D 3/9/87 IAC 42470
APPROVED BY: *[Signature]*

MECHANICAL PROPERTIES

QUANTITY

HEAT NO.

1187 # A18544

TENSILE PSI TLD. 22PSI

2ELONG40

RED/AREAL

HARDNESS
BHN 300

CAPABILITY PHYSICALS AFTER 400 DEG. F. - 1 HR. AIRCOOL:
205,660 180,640 17.6 53.3

MACRO TEST OK

FERRITE 3 %

MAGNAFLUX P/B = 0/0

REDUCTION RATIO: 27.511

MATERIAL SOLUTION TREATED AT 1900 DEG. F. HELD 45 MINUTES AT TEM. 1900 F.
AIRCOOLED.

CRUCIBLE MATERIALS CORP. VENUE #18310.

MATERIAL INOUT CAST.

NAFTA - YES

MATERIAL FREE FROM MERCURY CONTAMINATION AT TIME OF SHIPMENT
NO WELD REPAIR PERFORMED
MATERIAL MELTED IN U.S.A.

THANK YOU FOR SELECTING A QUALITY PRODUCT
MANUFACTURED BY THE EMPLOYEES OF CRUCIBLE SPECIALTY METALS

THE ABOVE MATERIAL WAS MANUFACTURED AND TESTED IN ACCORDANCE
WITH ABOVE SPECIFICATIONS AND IS IN CONFORMANCE WITH
SPECIFICATION REQUIREMENTS.
CRUCIBLE MATERIALS CORPORATION
ACTING BY AND THROUGH ITS SPECIALTY METALS DIVISION

SWORN TO AND SUBSCRIBED BEFORE ME THIS

DAY OF _____, 20

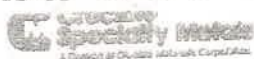
CERTIFIED
BY: *[Signature]*

QUALITY ASSURANCE REPRESENTATIVE

06-06-07 09:37 FROM-metalex castle

514-695-3181

T-635 P005/002 1-252

SYRACUSE
NEW YORK 13201

CERTIFICATE OF TEST

S
D
O
A M CASTLE, INCS
H
P
A M CASTLE, INC

CIR ORDER NO

PS-1225-2

DATE

3400 N WOLF RD
FRANKLIN PARK, IL 601313400 N WOLF RD
FRANKLIN PARK, IL 60131

11 03.12.07

CUSTOMER ORDER # & DATE

CUSTOMER REQ. #

DISTRICT

SHIPPED
FROM

SYRACUSE

01-31367

B BARSONG

DESCRIPTION OF MATERIAL

SIZE

3.250 RD

CRU 17-4PH RT A IAC 42470

AKC-3174-10 REV 7 ASME-SA564-04ED T630 ASTM-A564-04 Y630
AK3-56430 (EX SURFACE) AISI 630 UNS# B17400

CHEMICAL ANALYSIS

HEAT NO

A18289

C
.046Mn
.50P
.027S
.021SI
.61NI
4.17CR
15.11MO
.14CU
3.38CS
.27Pb
.005

CASTLE METALS CORP.

DATE RCVD 3-15-07

IAC 42470

APPROVED BY JK

MECHANICAL PROPERTIES

QUANTITY

HEAT NO.

678 # A18289

TENSILE PSI

YLD. 2XPSI

EELONG 2IN

RED/AREA HARDNESS

BHN 340

CAPABILITY PHYSICALS AFTER 900 DEG. F. - 1 HR. AIRCOOL
204,770 179,850 13.8 52.6 BHN 410

MACRO TEST OK

FERRITE 3 2

MAGNAFLUX F/S = 0/0

REDUCTION RATIO: 27.5:1

MATERIAL SOLUTION TREATED AT 1900 DEG. F. HELD 45 MINUTES
AIRCOOLED.

AT TEMPERATURE

CRUCIBLE MATERIALS CORP. VENDOR #18610.
MATERIAL INGOT CAST.MATERIAL FREE FROM MERCURY CONTAMINATION AT TIME OF SHIPMENT
NO WELD REPAIR PERFORMED
MATERIAL MELTED IN U.S.A.

THANK YOU FOR SELECTING A QUALITY PRODUCT

MANUFACTURED BY THE EMPLOYEES OF CRUCIBLE SPECIALTY METALS

THE ABOVE MATERIAL WAS MANUFACTURED AND TESTED IN ACCORDANCE
WITH ABOVE SPECIFICATIONS AND IS IN CONFORMANCE WITH
SPECIFICATION REQUIREMENTS.CRUCIBLE MATERIALS CORPORATION
ACTING BY AND THROUGH ITS SPECIALTY METALS DIVISION

SWORN TO AND SUBSCRIBED BEFORE ME THIS

DAY OF _____, 20

NOTARY PUBLIC

CERTIFIED
BY:

QUALITY ASSURANCE REPRESENTATIVE

JACKIE L. WHITE - SPECIFICATION EXAMINER